

NEW NEW NEW

# ROYTRONIC®

The new LMI electronic  
dosing pump generation

 DOSAPRO



- **More powerful:** flow from 1 to 12.1 l/h, pressure up to 17.3 bar
- **More accurate chemical dosing:** stroke speed from 1 to 240 spm, combined with standard 20 to 100% stroke length range
- **New liquid ends:** equipped with a standard priming head or an AutoPrime™ head
- **A better pumping efficiency:** double ball check valve

● **Safety and ergonomics:**

- IP65 enclosure,
- on/off push button capability,
- LED display showing when the pump is stroking,
- low level float switch capability,
- lockable clear cover...

● **External modes extension:**

(industrial watertight IP68 electrical connections)

- pulse input control capability,
- 4-20 mA input control capability,
- remote on/off...



And always...

More material combinations for greater pump flexibility and application robustness

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# Electronic dosing pump

## LMI ROYTRONIC® series P<sup>+</sup> - FastPrime™



### P<sup>+</sup>0 series

- Fixed frequency: 120 or 240 spm
- Adjustable stroke length: 20 to 100%

### P<sup>+</sup>1 series

- Adjustable frequency: 1 to 120 or 240 spm
- Adjustable stroke length: 20 to 100%

### P<sup>+</sup>7 series

- Adjustable frequency: 1 to 120 or 240 spm
- Adjustable stroke length: 20 to 100%
- External control by pulses
- Stop by low level detector

### P<sup>+</sup>8 series

- Adjustable frequency: 1 to 120 or 240 spm
- Adjustable stroke length: 20 to 100%
- External control by 4-20 mA signal
- Stop by low level detector

### Main technical specifications

- Mechanically actuated diaphragm electromagnetic pump
- Maximum output: 12.1 l/h
- Maximum pressure: 17.3 bar
- Maximum temperature of pumped chemical: 50 °C
- Self priming height: 1.5 m
- Accuracy: ± 2% of adjusted output

### Simple rugged construction

- Thick wall IXEF reinforced thermoplastic construction plus integrated metal-plastic structural and magnetic components resulting in vibration and shock resistance not ordinarily found in competitive products.
- Strong automotive type wiring and electrical connectors add to its construction strength.

### Unique features

- The new FastPrime™ liquid ends are equipped with a bleed port.
- Clog resistant injection check valves with flexible flapper nozzle are standard.
- Stroke indicator light flashes when the pump is stroking.
- The P<sup>+</sup>7 and P<sup>+</sup>8 series allow an optional low-level float switch which connects to a new low-level connector (3-Pin) and low-level indicator light, warning when chemical level is low.



ROYTRONIC® electronic dosing pumps equipped with FastPrime™ liquid end

### Wide variety of applications

- Pump heads in PVC, PVDF, PP or Acrylic and valves (ceramic or PTFE balls, Aflas® or PTFE seats) assure reliable and leak free operation in a wide variety of chemicals.
- Composite pump diaphragms are in superior Fluorofilm™.
- Better pumping efficiency due to double ball check valve.
- More material combinations for greater pump flexibility and application robustness.

### Totally enclosed corrosion resistant IP65

- O-Ring sealed corrosion resistant enclosure protects the pump from harsh chemicals.
- A clear cover protects control panel from weather and chemical splashes.
- The external control connections are industrial watertight M12 (IP68).

### Accessories

- The ROYTRONIC® are supplied with:
  1. Injection check valve,
  2. Foot valve,
  3. Ceramic weight,
  4. 2 m bleed tubing.
- 5. The P<sup>+</sup>7 and P<sup>+</sup>8 series are delivered with an external control cable (2 m).

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## Specifications

| Model | Output<br>(l/h)<br>max. | Pressure<br>(bar)<br>max. | Diaphragm<br>size<br>(inch <sup>2</sup> ) | Stroke capacity<br>(ml) |      | Frequency<br>(spm) | Liquid end body material<br>Seat material |                |              |               |               |                   | Tubing connections |                |                   |
|-------|-------------------------|---------------------------|---|-------------------------|------|--------------------|---|----------------|--------------|---------------|---------------|-------------------|--------------------|----------------|-------------------|
|       |                         |                           |   | min.                    | max. |                    | Acrylic<br>Aflas®                         | PVDF<br>Aflas® | PVDF<br>PTFE | PP<br>PTFE    | PVC<br>Aflas® | Acrylic<br>Aflas® | LDPE<br>Inch       | LDPE<br>Metric | Reinforced<br>PVC |
|       |                         |                           |   | Ceramic balls           |      |                    |   |                |              | PTFE<br>balls |               |                   |                    |                |                   |
| P·01* | 0.9                     | 17.3                      | 0.2                                       | 0.03                    | 0.13 | 120                | 910NX                                     | 812NX          | 813NX        | 915NX         | 818NX         | 919NX             | .250"OD            | 3x6 mm         | 6x12 mm           |
| P·04* | 1.9                     | 17.3                      | 0.2                                       | 0.03                    | 0.13 | 240                | 910NX                                     | 812NX          | 813NX        | 915NX         | 818NX         | 919NX             | .250"OD            | 3x6 mm         | 6x12 mm           |
| P·05* | 3.8                     | 7.6                       | 0.4                                       | 0.05                    | 0.26 | 240                | 920NX                                     | 822NX          | 823NX        | 925NX         | 828NX         | 929NX             | .375"OD            | 6x8 mm         | 6x12 mm           |
| P·06* | 7.6                     | 3.4                       | 0.8                                       | 0.11                    | 0.53 | 240                | 930NX                                     | 832NX          | 833NX        | 935NX         | 838NX         | 939NX             | .375"OD            | 6x8 mm         | 6x12 mm           |
| P·08* | 12.1                    | 1.5                       | 0.8                                       | 0.17                    | 0.84 | 240                | 930NX                                     | 832NX          | 833NX        | 935NX         | 838NX         | 939NX             | .375"OD            | 6x8 mm         | 6x12 mm           |
| P·11* | 0.9                     | 17.3                      | 0.2                                       | 0.03                    | 0.13 | 1-120              | 910NX                                     | 812NX          | 813NX        | 915NX         | 818NX         | 919NX             | .250"OD            | 3x6 mm         | 6x12 mm           |
| P·14* | 1.9                     | 17.3                      | 0.2                                       | 0.03                    | 0.13 | 1-240              | 910NX                                     | 812NX          | 813NX        | 915NX         | 818NX         | 919NX             | .250"OD            | 3x6 mm         | 6x12 mm           |
| P·15* | 3.8                     | 7.6                       | 0.4                                       | 0.05                    | 0.26 | 1-240              | 920NX                                     | 822NX          | 823NX        | 925NX         | 828NX         | 929NX             | .375"OD            | 6x8 mm         | 6x12 mm           |
| P·16* | 7.6                     | 3.4                       | 0.8                                       | 0.11                    | 0.53 | 1-240              | 930NX                                     | 832NX          | 833NX        | 935NX         | 838NX         | 939NX             | .375"OD            | 6x8 mm         | 6x12 mm           |
| P·18* | 12.1                    | 1.5                       | 0.8                                       | 0.17                    | 0.84 | 1-240              | 930NX                                     | 832NX          | 833NX        | 935NX         | 838NX         | 939NX             | .375"OD            | 6x8 mm         | 6x12 mm           |
| P·71* | 0.9                     | 17.3                      | 0.2                                       | 0.03                    | 0.13 | 1-120              | 910NX                                     | 812NX          | 813NX        | 915NX         | 818NX         | 919NX             | .250"OD            | 3x6 mm         | 6x12 mm           |
| P·74* | 1.9                     | 17.3                      | 0.2                                       | 0.03                    | 0.13 | 1-240              | 910NX                                     | 812NX          | 813NX        | 915NX         | 818NX         | 919NX             | .250"OD            | 3x6 mm         | 6x12 mm           |
| P·75* | 3.8                     | 7.6                       | 0.4                                       | 0.05                    | 0.26 | 1-240              | 920NX                                     | 822NX          | 823NX        | 925NX         | 828NX         | 929NX             | .375"OD            | 6x8 mm         | 6x12 mm           |
| P·76* | 7.6                     | 3.4                       | 0.8                                       | 0.11                    | 0.53 | 1-240              | 930NX                                     | 832NX          | 833NX        | 935NX         | 838NX         | 939NX             | .375"OD            | 6x8 mm         | 6x12 mm           |
| P·78* | 12.1                    | 1.5                       | 0.8                                       | 0.17                    | 0.84 | 1-240              | 930NX                                     | 832NX          | 833NX        | 935NX         | 838NX         | 939NX             | .375"OD            | 6x8 mm         | 6x12 mm           |
| P·81* | 0.9                     | 17.3                      | 0.2                                       | 0.03                    | 0.13 | 1-120              | 910NX                                     | 812NX          | 813NX        | 915NX         | 818NX         | 919NX             | .250"OD            | 3x6 mm         | 6x12 mm           |
| P·84* | 1.9                     | 17.3                      | 0.2                                       | 0.03                    | 0.13 | 1-240              | 910NX                                     | 812NX          | 813NX        | 915NX         | 818NX         | 919NX             | .250"OD            | 3x6 mm         | 6x12 mm           |
| P·85* | 3.8                     | 7.6                       | 0.4                                       | 0.05                    | 0.26 | 1-240              | 920NX                                     | 822NX          | 823NX        | 925NX         | 828NX         | 929NX             | .375"OD            | 6x8 mm         | 6x12 mm           |
| P·86* | 7.6                     | 3.4                       | 0.8                                       | 0.11                    | 0.53 | 1-240              | 930NX                                     | 832NX          | 833NX        | 935NX         | 838NX         | 939NX             | .375"OD            | 6x8 mm         | 6x12 mm           |
| P·88* | 12.1                    | 1.5                       | 0.8                                       | 0.17                    | 0.84 | 1-240              | 930NX                                     | 832NX          | 833NX        | 935NX         | 838NX         | 939NX             | .375"OD            | 6x8 mm         | 6x12 mm           |

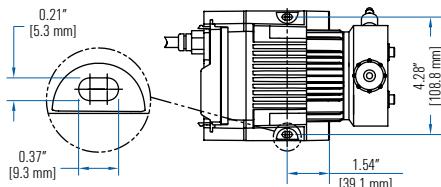
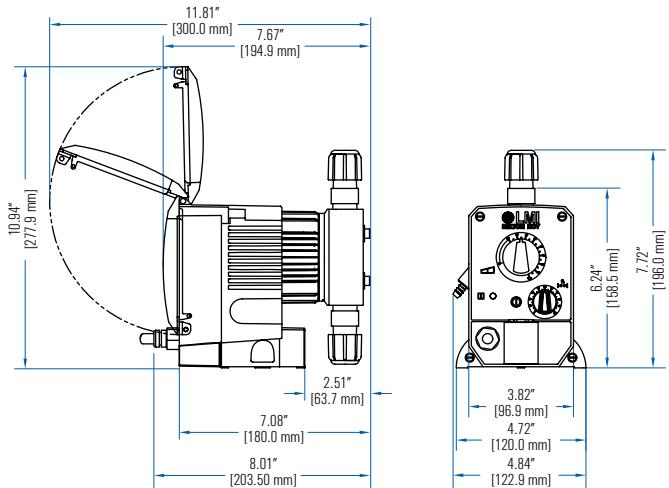
\* When ordering, specify the voltage code by using one of the following numbers:

3 – 230 V, EEC plug

5 – 230 V, UK plug

8 – 115 V, without plug

## Dimensions



The general dimensions are given as an indication only.  
The dimensions given correspond to the maximum dimensions.

## Weight and packing

| Version                 | Net weight<br>(* kg) | Gross weight<br>(* kg) | Packing (mm)<br>(L x W x H) |
|-------------------------|----------------------|------------------------|-----------------------------|
| ROYTRONIC® - FastPrime™ | 3.60                 | 4.85                   | 280 x 260 x 240             |

(\* ) Approximately

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